

Zebra Coat Application Guide.

UPVC:

- Clean surfaces thoroughly using Prep Clean 2805/2806 and using a lint free cloth.
- Thin Zebra Coat 10 -20% using Zebra Coat thinner.
- Gun set-up 1.1 - 1.3mm
- Application 1 x light dust coat 1-2 minutes flash off, then apply 1 x top coat.
- DFT approximately 30 microns.

Composite Doors & Aluminium:

- Preparation abrade using 320g for composite doors & red scotch for bare aluminium.
- Clean surfaces thoroughly using Prep Clean 2805/2806 using a lint free cloth.
- Mix 5:1 with Zebra Coat 9018 2k Hardener (no thinner required)
- Gun set-up 1.1 - 1.3mm
- Application 1 x light dust coat 1-2 minutes flash off, then Apply 1 x Top coat.
- DFT approximately 30 microns.